



ABSCOM® S180

Acrylonitrile Butadiene Styrene

ABSCOM S180 is a high gloss, high impact ABS grade used for injection moulding.

Typical Property	Typical Value	Unit	Test Method based on
Melt Flow (220°C / 10 kg)	6	g/10 min	ISO 1133
Izod Notched Impact RT	30	kJ/m ²	ISO 180/1A
Tensile Strength at Yield	43	MPa	ISO 527
Elongation at Yield	2.6	%	ISO 527
Vicat Softening point (B/50)	94	°C	ISO 306
Density	1060	Kg/m ³	ISO 1183
Flammability (1.50 mm)	HB		UL-94

All data given are typical product data and do not represent minimum values.

The actual value may vary depending on colour and additives.

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