



PCASACOM S9470

ACRYLONITRILE/ACRYLATE/STYRENE-POLYCARBONATE

PCASACOM S9470 is an enhanced heat deformation ASA blend.

Typical Property	Typical Value	Unit	Test Method based on
Melt Flow (260C /5kg)	15	g/10 min	ISO1133(B)
Flexural Modulus	2450	MPa	ISO 527
Tensile Strength at Yield	60	MPa	ISO 527
Izod Notched Impact	40	KJM2	ISO 180/1A
Glow-wire flammability	750 (3.2mm)	Deg C	BS EN 60695-2-11:2014
Vicat Softening point (50°/50N)	130	°C	ISO 306
Density	1150	Kg/m ³	ISO 1183
Flammability (1.50 mm)	HB		UL-94

*All tests except GWF and UL 94V0 are internal PCL tests. Further external testing is ongoing.

All data given are typical product data and do not represent minimum values.

The actual value may vary depending on colour and additives.

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